



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D4092-042
Job Sheet 173481



Part No: D4092-042

Job Qty: 4 ea

Part Name: Maintenance Step Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/5/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 10-10-08 JLM VERIFIED:DD IPP REV:B AS PER ECN 11-639 JLM
VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/3/18		0.00	0.00	Start Up Stores/Pkg-1		
100	Packaging	4 pcs	3/3/18		0.00	0.00	Packaging1-4		
110	Small Fab	4 pcs	3/5/18		0.00	1.54	Small Fab-5		
120	QC	4 pcs	3/5/18		0.00	0.00	QC5		
130	Packaging	4 pcs	3/5/18		0.00	0.00	Packaging3-2		
140	QC21-SA	4 Ea	3/5/18		0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4092-1	Maintenance Step	8 Ea (2 ea)	90-Start up Operation	
D4093-1	Bracket	4 Ea (1 ea)	90-Start up Operation	
D4093-3	Bracket	4 Ea (1 ea)	90-Start up Operation	
D4093-5	Bracket	8 Ea (2 ea)	90-Start up Operation	
MS21042L3	Nut	48 Ea (12 ea)	90-Start up Operation	
MS24694-S54	Screw	8 Ea (2 ea)	90-Start up Operation	
MS24694-S55	Screw	32 Ea (8 ea)	90-Start up Operation	
MS24694-S56	Screw	8 Ea (2 ea)	90-Start up Operation	
NAS1149D0332J	Washer	48 Ea (12 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4092-1	8	15	0
	D4093-1	4	12	0
	D4093-3	4	7	0
	D4093-5	8	17	0
	MS21042L3	48	3,333	0
	MS24694-S54	8	139	0
	MS24694-S55	32	76	0
	MS24694-S56	8	68	0
	NAS1149D0332J	48	3,706	0



Container No: S047344



Part: D4092-042

Job No: 173481

Serial No/Batch: S047344

Revision:

Inspector:

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Part Specifications

Specifications could not be found.

Plex 3/2/18 10:17 AM dart.lacelle.linda



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001348	S047334	D4092-1	Maintenance Step	s012669	Start Up Stores/Pkg-1	8
001348	S047335	D4093-1	Bracket	s042848	Start Up Stores/Pkg-1	4
001348	F163215	D4093-3	Bracket		Start Up Stores/Pkg-1	1
001348	S047336	D4093-3	Bracket	s042851	Start Up Stores/Pkg-1	3
001348	F165206	D4093-5	Bracket		ST075	1
001348	S043534	D4093-5	Bracket	S043533	Start Up Stores/Pkg-1	4
001348	S047346	D4093-5	Bracket	s043673	ST449	3
001348	S047338	MS21042L3	Nut	s038764	Start Up Stores/Pkg-1	48
001348	S047339	MS24694-S54	Screw	s024480	Start Up Stores/Pkg-1	8
001348	S047340	MS24694-S55	Screw	fm138621.0	Start Up Stores/Pkg-1	32
001348	S047341	MS24694-S56	Screw	fm137951-50	Start Up Stores/Pkg-1	8
001348	S047342	NAS1149D0332J	Washer	s020606	Start Up Stores/Pkg-1	48

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/2/18 4:23 PM dart.quirion.sonia